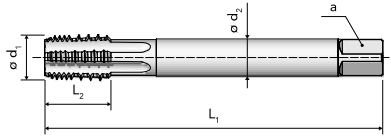




A6 FZ
NEUTRE

DIN 374



A SERIES

UTILISATION - VITESSE DE COUPE m/min

ISO	MG	A6 FZ NEUTRE			
P	P.1	● 12-15			
	P.7	● 2-3			
M	M.1	● 2-3			
N	N.1-2	● 12-15			
	N.5	● 10-12			
	N.6	● 6-8			



NPTF	P	σd_1	L_1	L_2	L_3	σd_2	a	z		A6 FZ NEUTRE				
	[Sp/1"]	[mm]	<small>js 16</small> [mm]	[mm]	[mm]	[mm]	<small>h9 h12</small> [mm]	[-]	[mm]					
1/16"	27	7,938	90	12	-	6	4,9	3	6,15 (a)	●				
1/8"	27	10,287	100	12	-	7	5,5	5	8,5 (a)	●				
1/4"	18	13,716	100	18	-	11	9	5	11 (a)	●				
3/8"	18	17,145	110	18	-	12	9	5	14,5 (a)	●				
1/2"	14	21,336	140	23	-	16	12	5	17,8 (a)	●				
3/4"	14	26,67	150	24	-	20	16	5	23 (a)	●				
1"	11,5	33,401	170	30	-	25	20	5	29 (a)	●				

(a)= avant trou cylindrique (voir page 254)